AMENDMENT TO THE SPECIFICATION

Please amend paragraph (023) as follows:

(023) In order to insure that the fastener ends 46 are properly coated in a one or two passes of the roller assembly 10, the applicator 28 should have the following dimensions:

- 1. Depth 54 of groove 52 is between 60 to 70 percent of fastener height 47;
- 2. Angle 56 is between 40 and 50 degrees;
- 3. Angles 60A and 60B between 40 and 50 degrees; and
- 4. Depth 61 of coating applicator is greater than 4 times the depth [[of the]] 54 of the groove 52.
- 5. Width 63 of coating applicator is not critical, but must be sufficient to prevent collapse upon application of the coating material.

The foam should be open celled foam having a density of between 2 to 3 pounds per cubic foot. As previously stated, during coating, such a configuration will allow the coating member to deform sufficiently to completely engulf the fastener end and nut insuring that the imbibed coating material completely coats the fastener end and nut. Suitable foam is sold under the trade name Artilon[®], manufactured by Youngbo America Incorporated, Huntington Beach, California.